



Plastic Lamp and Lens Scratch Removal And Re-facing

- 1) Wipe the lamp with Lens Prep and mask any mouldings etc.
- 2) Assess the damage to the lamp surface.
- 3) If damage deeply pitted and scratched then begin with the coarser grades of sanding discs P240 and P320. If the damage is lighter and just dull then begin with a finer grade of sanding disc P500 or finer.
- 4) Whichever grade you begin with it is important not to miss out any subsequent grades of finer disc right up to P4000.
- 5) Using the sanding tool, place the sanding disc directly onto the Velcro pad of the sander and begin sanding with your chosen P grade disc. Use P 240 upto P500 dry.
- 6) For P1000 and P1500, use the soft interface pad between the sanding tool and the sanding disc. Use these two discs wet, use Spraylube as the lubricant.
- 7) Sand the Damage until the surface is level and the damage has disappeared.
- 8) Once the damage has gone, proceed to P2000 and P4000 Abralon discs.
Stepping up through the correct grades of discs will make the final polishing easier.
- 9) **IMPORTANT. Take care not to get the lamp to hot with the friction created by the air sander**
- 10) Swap to the Polishing tool. Begin using the hard yellow foam polishing head and the stage 1 coarse polish.

- 11) Once the heavy sanding marks have disappeared, proceed to using the stage 2 polish, again with the yellow foam mop head.
- 12) When the clarity starts to appear, change to stage 3 polish and use the softer white foam mop. This will produce good optical clarity.
- 13) Once you are happy with your results, you may apply Spray n Shine if desired to finish the job.
- 14) Alternatively, for a tight protective sealant coating apply Prep Bond using the white lint free cloth. and allow to haze.
- 15) Next, apply PTFE Sealant and allow to haze before buffing with a clean piece of white lint free cloth.
- 16) Lambswool, black and orange foam mop heads are included in the kit as an option for the more experienced user.

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